

LIQUIDS / SEMI-LIQUIDS POWDERS / GRANULES / SOLIDS WET TISSUES



automatic packaging machines and feeding systems

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Complete packaging line with single integrated automation that controls the packaging machine, the interface and the cartoning machine.

Special solutions have been employed to optimize the integration of the packaging machine within the line thus avoiding microstops due to e.g. sachets sticking to each other. Micro stop management is also integrated in the line (i.e. by handling the doser and feeding tubes movement out of line according to the duration of the stop). The integrated automation allows to eliminate the interchange of signals between the various units of the line with all the related problems and procedures. The interface permits to work on a wide range of line numbers and widths, as well to pass the prestacked sachets to the cartoning machine, laying flat (horizontal mode) or on edge (vertical mode) with the insertion possible from both sides, either on edge or flat. Only pre-glued displays are foreseen for this line (with both glue or mechanical closure).

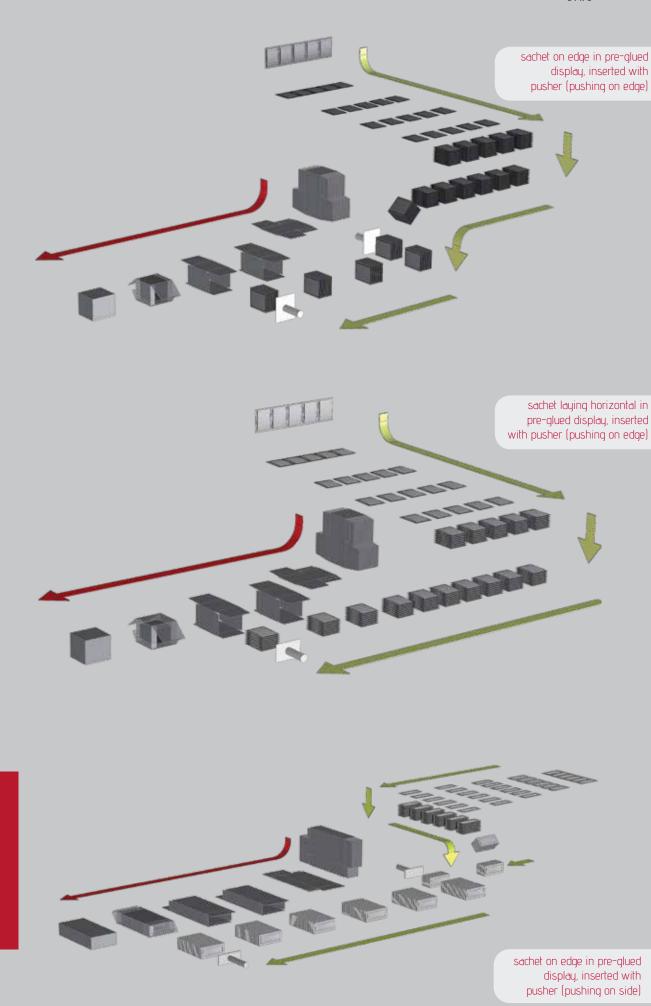
The maximum speed is 80 cycles/min.

with 90° rotation [sachet on edge]

box width [min / max]	60 - 150 mm [height of stacked sachets]
box height	40 - 100 mm [sachet width]
box length	60 - 200 mm [sachet height / sachet length]
output speed	up to 80 cycles/minute on the interface. Cartoner speed according to the interface output.
voltage	400 V + N + PE
installed power	25 Kw
average absorption	2 - 3 Kw

without 90° rotation [flat sachet insertion]

box width [min / max]	60 - 150 mm [sachet width size]
box height	40 - 100 mm [height of stacked sachets]
box length	60 - 200 mm [sachet height / sachet length]
output speed	up to 80 cycles/minute on the interface. Cartoner speed according to the interface output.
voltage	400 V + N + PE
installed power	25 Kw
average absorption	2 - 3 Kw





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